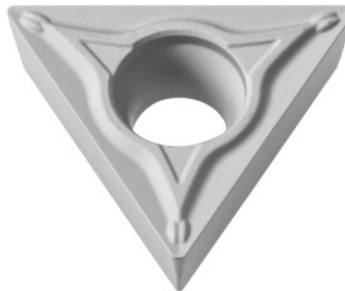


**Indexable insert for turning TCMT 16T304, for finish machining, Grade: HBT020****Order data**

Order number	260968 HBT020
GTIN	4062406257491
Item class	22D

Technical description

Cutting depth a_p	0.4 - 1.5 mm
Grade	HBT020
Cutting speed v_c main application	120 - 330 m/min
Corner radius	0.4 mm
Coating	TiCN
ISO code indexable insert	TCMT 16T304
Tool material	Carbide
Cutting conditions	slightly interrupted
Chip breaker	PF
Number of changes/inserts	3
Finishing/roughing assignment	Finishing
Main application	P

Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning